



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D4148-5

Job Sheet 186659



Part No: D4148-5

Job Qty: 20 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 5 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS
PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/7/18	0.00	0.00	Start Up Machining-2		
100	Doosan	20 pcs		12/7/18	0.38	5.01	Doosan		
110	QC	20 pcs		12/7/18	0.00	0.00	QC2 Machining-2		
120	QC	20 pcs		12/7/18	0.00	0.00	QC8 Machining-2		
150	Packaging	20 pcs		12/7/18	0.00	0.00	Packaging3-2		
160	QC21-SA	20 Ea		12/7/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - turn as per dwg and folio FA951

DAS 21 9-89 NOV 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	4 ft (.2 ea)	90-Start up Operation	5123402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	4	24	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 3:12 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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DART
AEROSPACE

Container No: S130312



Part: D4148-5

Job No: 186659

Serial No/Batch: S130312

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Date: 11/21/18

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